

—1 ASSEMBLY

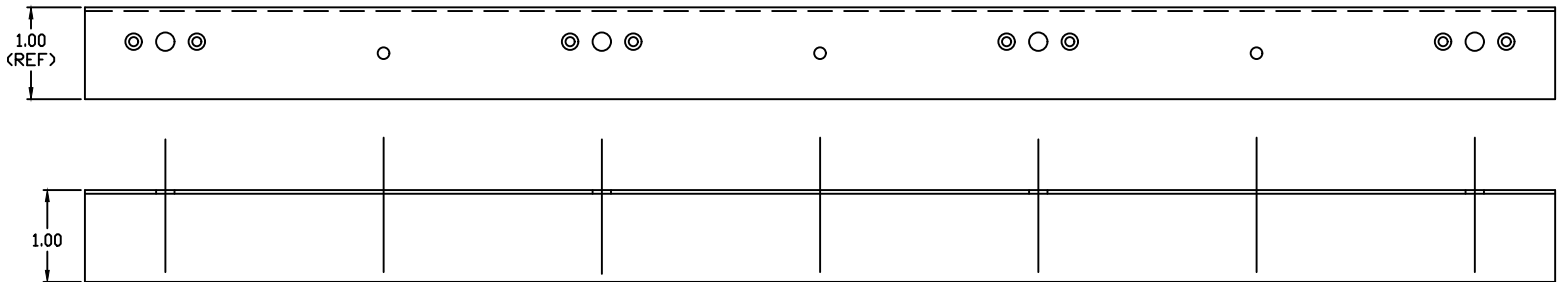
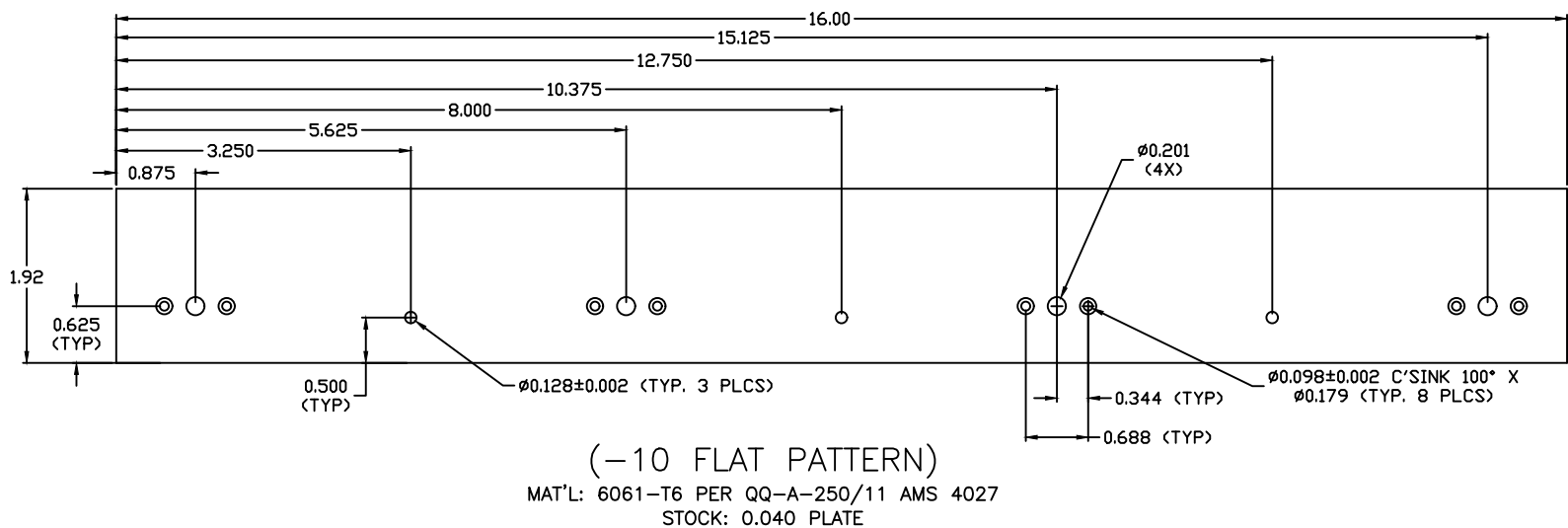
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PROTO

N/C

4	MS21059L3	PLATE NUT			
8	MS20426AD3-3	RIVET			
1	C206IR-2400-10	ANGLE			
-1 ASSY	PART NUMBER	DESCRIPTION			
QTY.	Paravion® ✓Technology Inc.	TITLE		DRAWING NO.	
		ANGLE ASSEMBLY		C206IR-2400	
	DIMENSIONS IN INCHES TOLERANCES EXCEPT WHERE NOTED: .X = ± .1 .XX = ± .05 .XXX = ± .010 ANGLES = ± 1°	DRAWN BY	APRVD. BY	CHK'D BY	DATE
		RHSM	REB	LS	04/07/1997
		DO NOT SCALE DRAWING			REV B
	THREADS: INTERNAL=CLASS 2B EXTERNAL=CLASS 2A	© 2010 PARAVION TECH., INC. PARAVION IS A TRADEMARK OF PARAVION TECHNOLOGY, INC.			ECO
		SHEET			1 OF 2



-10 ANGLE

FINISH: BLACK ANODIZE PER MIL-A-8625 TYPE II, CLASS 2
ALT. FINISH: BLACK POLYURETHANE POWDER COAT CARDINAL C241-BK303
ALT. FINISH: BLACK POLYURETHANE POWDER COAT HB FULLER CO. IF-2723
ALT. FINISH: EPOXY POLYIMIDE PRIMER PER MIL-P-233770C; PER MFR'S INSTRUCTIONS

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PROTO

N/C

Paravion® Inc.		TITLE		DRAWING NO.	
Technology		ANGLE ASSEMBLY		C206IR-2400	
DIMENSIONS IN INCHES		DRAWN BY	APRVD BY	CHK'D BY	DATE
TOLERANCES EXCEPT WHERE NOTED:		RHSM	REB	LS	04/07/1997
.X = ± .1					
.XX = ± .05					
.XXX = ± .010					
ANGLES = ± 1°					
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